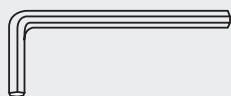
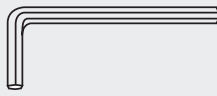


### Adjustment tools:



 **3**

3 mm hexagon



 **4**

4 mm hexagon

**Note:** Whenever readjusting the door wing, the load must be taken off the centre of gravity.

## Vertical adjustment

Slightly loosen clamping screws **1** at both hinges.

### Raising the door

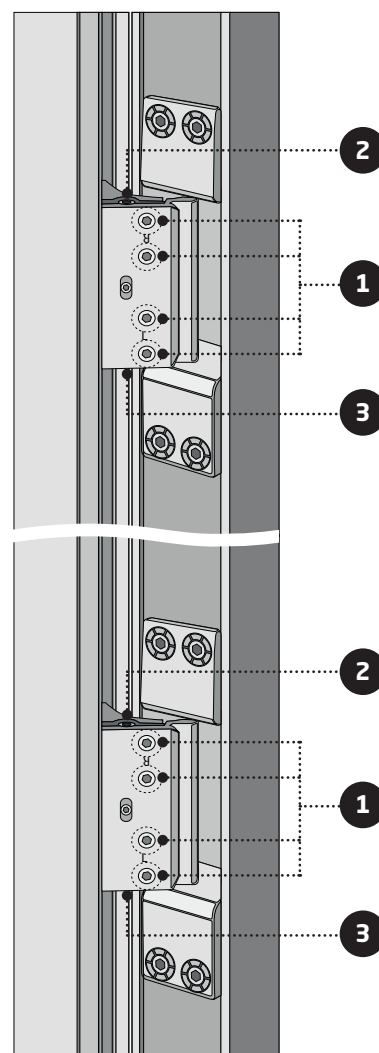
Loosen vertical adjustment screws **3** by two turns at both hinges. Raise the door using the vertical adjustment screw **3** at the lower hinge (max. + 3 mm)

### Lowering the door

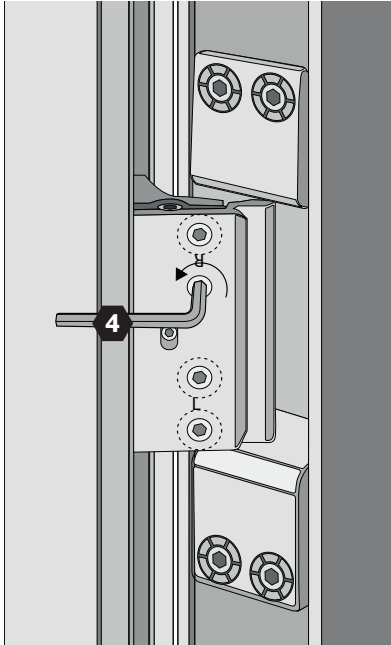
Loosen vertical adjustment screw **2** by two turns at the upper hinge, and lower the door using vertical adjustment screw **2** at the bottom hinge (max. - 3 mm).

- Reset vertical adjustment screws **2** at the upper hinge.
- Tighten adjustment screws **3** 2 to 4 Nm at both hinges.
- Tighten clamping screws **1** 1.5 to 2 Nm at both hinges.

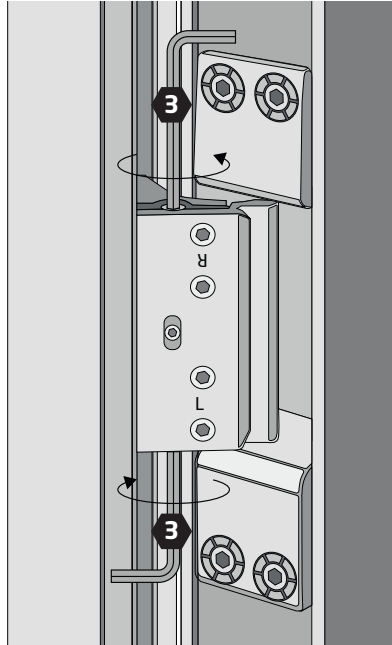
**Note:** Over tightening of the clamping screw can cause damage to the thread



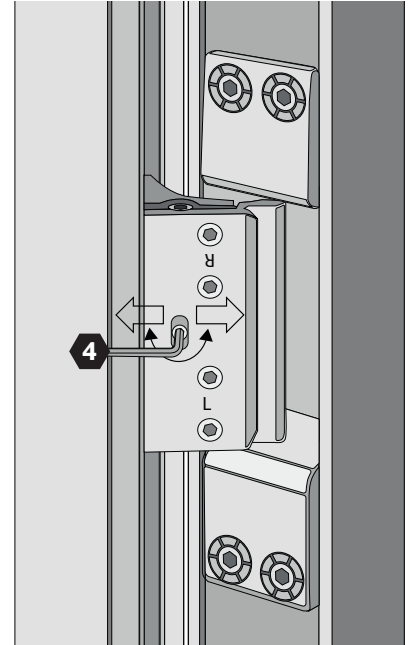
## Horizontal adjustment



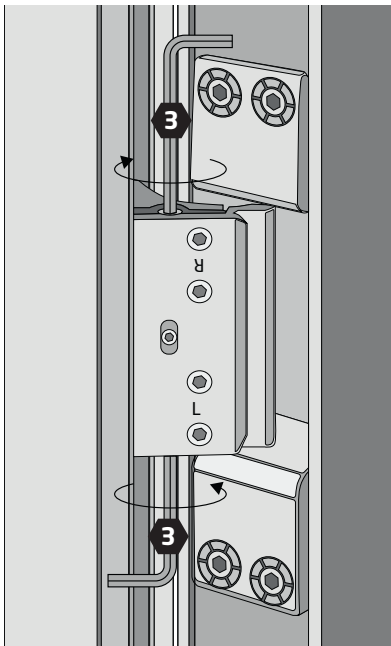
To adjust  $\pm 2$  mm (at the upper and / or lower hinge) slightly loosen clamping screws.



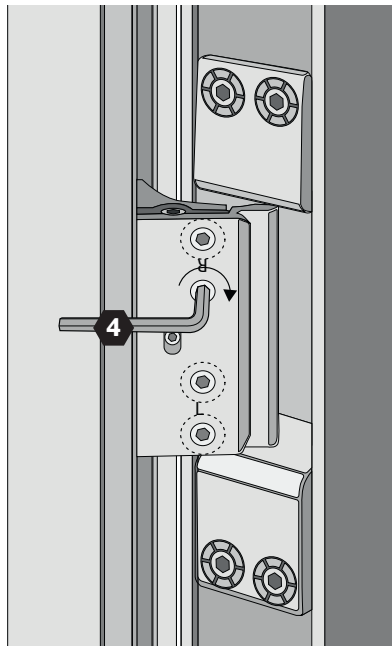
Loosen both safety screws till stop.



Turn the screw to adjust the hinge.



Tighten both safety screws.



Tighten clamping screws 1.5 to 2 Nm

**Note:** Over tightening of the clamping screw can cause damage to the thread.

### Dismantle on construction site

**1** Loosen screws. Remove spread bushings.

**2** Lift out sash.

Assemble the sash in reverse order

